

Scope Certificate

Scope Certificate Number ICA-GRS-20-1055/01A-01

ICEA
certifies that

TORCITURA PADANA SPA

License Number ICEA-TX-894

Via Ponte Vecchio 11

Pieve Porto Morone, 27017

Lombardia, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (GRS 4.0:2017)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Greige yarns (PC0030), Dyed yarns (PC0029)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

Spinning (PR0027), Dyeing (PR0008)*, Finishing (PR0012)*, Preparatory (PR0022)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2024-06-14

Audit criteria: Global Recycled Standard 4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.2

Place and Date of Issue

Bologna, 2023-06-15

Last updated: 2023-06-15


Paolo Dumaca

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Certification Body



Standard



Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body: ICEA

Auditor(s): Mrs. Marta Li Vigni

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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TORCITURA PADANA SPA
GRS 4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	75.00% Recycled post-consumer Polyester (RM0189) + 25.00% Polyester (RM0186)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	50.00% Recycled post-consumer Polyester (RM0189) + 50.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	1.00% Polyester (RM0186) + 99.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	1212,4518,10056

Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	95.00% Recycled post-consumer Polyester (RM0189) + 5.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	86.00% Recycled post-consumer Polyester (RM0189) + 14.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	75.00% Recycled post-consumer Polyester (RM0189) + 25.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	87.00% Recycled post-consumer Polyester (RM0189) + 13.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	93.00% Recycled post-consumer Polyester (RM0189) + 7.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	96.00% Recycled post-consumer Polyester (RM0189) + 4.00% Polyester (RM0186)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	92.00% Recycled post-consumer Polyester (RM0189) + 8.00% Polyester (RM0186)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Greige yarns (PC0030)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056
Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1212,4518,10056

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GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - Number	Address	Process Categories	Standards
TORCITURA PADANA SPA (MAIN) - 1212	Via Ponte Vecchio 11 Pieve Porto Morone 27017 Lombardia, Italy	Texturizing; Twisting (PR0027), Spooling (PR0022)	GRS

Associated Subcontractor Appendix

None

Independently Certified Subcontractor Appendix

Subcontractor Name - Number (License Number)	Certification Body	Expiry Date	Address	Process Categories	Standards
FILTEX COMO SRL - ICEA-TX-263	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2024-05-31	Via L. Galvani 3 Luisago 22070 Lombardia, Italy	Finishing (PR0012)	GRS
RADARELLI SRL - ICEA-TX-1187	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2024-02-13	Via Enrico Toti 1/3 Bulgarograsso 22070 Lombardia, Italy	Dyeing (PR0008), Finishing (PR0012)	GRS

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